



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-031
Job Sheet 169348



Part No: D412-698-031

Job Qty: 4 ea

Part Name: Cabin Door Rollers LH Composite Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/4/18

Created By: Mario Poulin

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 08.07.03 EC verified by:LL IPP REV:B 16.07.28 IIN REV:F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/4/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		1/4/18	0.00	0.00	Packaging1-4		
120	QC	4 pcs		1/4/18	0.00	0.00	QC4		
125	DC	4 pcs		1/4/18	0.00	0.00	DC		
130	Packaging	4 pcs		1/4/18	0.00	0.00	Packaging3-2		
140	QC21-FG	4 Ea		1/4/18	0.00	0.00	QC21		

Part Op **125** - Photocopy bluefile & type labels per PPP D412-698-031 CHG002
Descriptions: **130** - Identify and pack for shipping as per PPP D412-698-031 Location : FG034

sold

JAN 31 2018



S036872



Cabin Door Rollers LH Composite Door

Dart Aerospace Ltd.
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CANADA
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PART NO: D412-698-031
Original Serial #: S036872
Revision:
Operation:
Change No: Start up Operation

CHG002
01/30/18
Job No: 169348



Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3121-143	Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	
D3202-3	Cover	4 Ea (1 ea)	90-Start up Operation	
D3674-041	Roller Bracket Assembly	12 Ea (3 ea)	90-Start up Operation	
D3674-043	Roller Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	
D3674-045	Roller Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	
D3675-1	Sliding Door Bracket	36 Ea (9 ea)	90-Start up Operation	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-143	4	11	0
	D3202-3	4	11	0
	D3674-041	12	33	0
	D3674-043	4	9	0
	D3674-045	4	12	0
	D3675-1	36	76	0
Part Specifications				
Specifications could not be found.				

Plex 1/30/18 9:46 AM dart.quirion.sonia



Dart Aerospace Ltd.
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Master Unit 000237

Tel (613) 632-5200

Containers on Master Unit 000237				
Serial No	Part No	Customer Part No	Status	Quantity
F148300	D3202-3		Allocated	3
S036860	D3202-3		Allocated	1
S021014	D3674-041	D3674-041	Allocated	12
F156951	D3674-043		Allocated	3
S036859	D3674-043		Allocated	1
F150040	D3674-045		Allocated	2
S036867	D3674-045		Allocated	2
S036857	D3675-1	D3675-1	Allocated	36

D3121-143 1x each @ S036698